

## INSULATED GLASS WINDOW BLIND

### BACKGROUND OF THE INVENTION

The present invention relates to window blinds, and more particularly to window  
5 blinds contained within insulated glass.

Insulated glass window assemblies with internal window blinds are well known.  
The insulated glass includes two spaced glass panels sealed to a spacer frame to define a space  
between the panels. The window blind is positioned within the space and is operated by  
actuators that are outside of the insulated glass but magnetically coupled to the blind. An  
10 example of such a construction is illustrated in U.S. Patent Application 09/971,246 filed October  
4, 2001 by Sun et al, the disclosure of which is incorporated by reference.

While a wide variety of insulated glass window blinds are known, the market  
continually desires new concepts, constructions, and features.

### SUMMARY OF THE INVENTION

The aforementioned need is met by the present invention in which an insulated  
glass window covering (such as a blind or a shade) can be raised and lowered at both its upper  
and lower ends. More particularly, the covering within the insulated glass includes upper and  
lower inner bars at the top and bottom, respectively, of the covering. Upper and lower outer bars  
15 are positioned outside the insulated glass and are magnetically coupled to the upper and lower  
inner bars, respectively, inside the insulated glass. Both the top and bottom of the window  
covering can be raised and lowered independently of one another to permit a variety of opening,  
closing, and positional options.

In a preferred embodiment, the bars include rollers to facilitate the movement of the bars.

These and other objects, advantages, and features of the invention will be more fully understood and appreciated by reference to the detailed description of the preferred  
5   embodiments and the drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a perspective view of the insulated glass window assembly of the present invention;

10   Fig. 2 is a fragmentary sectional view taken along line II-II in Fig. 1;

Fig. 3 is a fragmentary exploded front perspective view of one end of the outer bar;

Fig. 4 is a fragmentary exploded rear perspective view of the same end of the outer bar;

15   Fig. 5 is a fragmentary perspective exploded view of the upper portion of the shade;

Fig. 6 is a fragmentary perspective view showing the upper outer bar in its fully raised position;

20   Fig. 7 is a fragmentary perspective view of a first alternative embodiment of the upper outer bar;

Fig. 8 is a front perspective view of a second alternative embodiment of the upper outer bar;

Fig. 9 is a rear perspective view of the second alternative embodiment of the

upper outer bar; and

Fig. 10 is a fragmentary plan view of the upper portion of the insulated glass assembly including a third alternative embodiment of the upper outer bar.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

An insulated glass window assembly constructed in accordance with a preferred embodiment of the invention is illustrated in Figs. 1-6 and generally designated 10. The insulated glass window assembly includes an insulated glass 12, a frame 14, a shade assembly 16, and outer bars 18a and 18b. The shade assembly 16 is contained within the insulated glass 12. The insulated glass 12 is supported within a supporting structure D (see Fig. 2) by the frame 14. The outer bars 18a and 18b are magnetically coupled to the shade assembly 16 to enable the raising and lowering of the upper and lower portions of the shade.

The insulated glass 12 is of any type well known to those skilled in the art. The insulated glass includes a pair of glass panels 30 and 32 sealed to a common spacer 34.

The frame 14 is of a type generally well known to those skilled in the art. In the preferred embodiment, the frame is injection molded of plastic. Alternative materials and manufacturing techniques may be used. The frame 14 includes two frame halves 40a and 40b, which are interconnected using screws or other techniques well known to those skilled in the art. Each of the frame halves 40a and 40b has a visible surface or profile 38 providing an aesthetically pleasing appearance. The frame halves 40a and 40b can optionally be sealed, for example as illustrated at 42, against the supporting structure D and/or the insulated glass 12.

As illustrated in Fig. 2, the frame 14 supports the insulated glass 12 within a supporting structure D. In the disclosed embodiment, the window 10 is a doorlight specifically

adapted for installation within a door. Consequently, the supporting structure D is a door. However, the invention is usable in conjunction with windows generally, including those supported by a building structure.

The window shade assembly 16 is illustrated most clearly in Figs. 2 and 5. The shade assembly includes a pleated shade 50, an upper inner bar 52, and a lower inner bar (not visible) that is identical to, but inverted from, the upper bar 52. The pleated shade 50 and its attachment to the inner bars are well known to those skilled in the window covering art. Although a pleated shade is disclosed, a wide variety of window coverings could be substituted therefor. For example, the pleated shade could be a slatted blind or a fabric.

The upper inner bar 52 is extruded of plastic and defines a slot 54 facing the glass panel 32. Magnets 55 are secured within the inner end caps 84 in the slots 54 in the upper inner bar 52 and the lower bar (not visible). Rollers 57 are rotatably supported within the inner end caps 84 in the slots 54 in the upper and lower inner bars. The rollers ride against the glass panel to facilitate the movement of the inner bars.

The upper outer bar 18a (Figs. 1-4 and 6) is located outside of the insulated glass 12. The upper bar includes an extrusion 60 and a pair of end caps 62. The extrusion defines a channel 66 within which the end caps 62 are received. The upper outer bar 18a extends horizontally between the opposite sides of the frame 14 for vertical movement.

Each end cap 62 is injection-molded plastic and defines roller pockets 73 and three magnet pockets 74. The end cap 62 is shaped and sized to fit closely within the extrusion 60. Magnets 76 are secured within the magnet pockets 74. A steel back plate 83 is attached to the magnets 76 to improve magnetic attraction. A roller 82 is snap-fitted within the roller pocket 73 to provide rolling engagement, and thereby reduced friction, between the bar and the glass.

The end cap 62 further includes a side flange 80 which rides within a groove defined by the frame 14 between the glass 12 and the frame as disclosed in U.S. Application No. 09/971,246 filed October 4, 2001, the disclosure of which is incorporated by reference. Alternatively, the side flange 80 could ride within a metal track (not shown).

5           The magnets 76 on the outer bars 18 are magnetically coupled to the magnets 55 on the inner bars 52 so that movement of the outer bars results in movement of the inner bars (and hence the shade 16) within the insulated glass 12.

          The upper portion of the pleated shade 16 can be raised and lowered by moving the upper outer bar 18a upwardly or downwardly. To do so, the user places her fingers on the  
10   outer bar 18 and provides upward or downward pressure. The magnetic coupling between the bars 18a and 52 is adequate so that the bar 52 follows the bar 18a throughout its extent of movement.

          Similarly, the lower portion of the shade 16 can be raised and lowered by moving the bottom outer bar 18b. This bar is moved in the same fashion as the upper bar 18a. Again,  
15   the magnetic attraction between the lower outer bar 18b and the lower pleated shade bar is sufficient to cause the lower shade bar to follow the lower outer bar 18b throughout its extent of travel. By moving the lower outer bar 18b upwardly as illustrated in Fig. 1, the lower portion of the window can be exposed.

          As described, the shade assembly 16 can be moved entirely to the top of the  
20   window assembly 10, entirely to the bottom of the window assembly, or to any point in between. The upper and lower outer bars 18a and 18b are independently adjustable to position the upper and lower portions of the blind at selected locations.

### Alternative Embodiments

A first alternative embodiment 118a is illustrated in Fig. 7. This embodiment includes an extrusion 160 and an end cap 162. The extrusion 160 is aluminum and the end cap 162 is injection molded plastic. As in the previously described embodiment, the end of the extrusion 160 and the end cap 162 are cooperatively shaped to provide a close fit when the end cap 162 is mounted on the extrusion 160. The end cap 162 includes a gripping portion 163 comprising a plurality of ribs of low-durometer material. The gripping portion 163 can be co-molded with the end cap 162 or applied in a subsequent operation. The outer bar 118a is actuated by grasping the gripping portions 163.

A second alternative embodiment 218a of the upper outer bar is illustrated in Figs. 8 and 9. The bar 218a is injection molded as an integral piece and includes integral finger pocket 270 and magnet pockets 274. The geometry of the ends of the bar 218a is nearly identical with that of the bar 18a to interfit with the window frame 14.

A third alternative embodiment of the upper bar 318a is illustrated in Fig. 10. In this embodiment, a pair of metal tracks 320 are secured to the window frame 314 to provide the grooves in which the opposite ends of the bar 318a travel.

The above descriptions are those of preferred embodiments of the invention. Various alterations and changes can be made without departing from the spirit and broader aspects of the invention, which are to be interpreted in accordance with the principals of patent law, including the Doctrine of Equivalents.